

4 MIL (100 MICRON) UNSUPPORTED TRANSFER FILM

A 4 mil (100 micron) unsupported acrylic pressure sensitive transfer adhesive. Product #644 exhibits excellent adhesion to a wide variety of surfaces such as metals, both ferrous and non ferrous, natural and synthetic rubbers, polyesters, etc. The adhesive exhibits an excellent balance of quick stick and superior shear properties as well as having good cold flow characteristics.

Name	Imperial Typical Value	Typical Value (Metric)
Peel Adhesion Exposed	82 oz/inch width	23.2 N/2.5 cm
Shear Strength Liner	Indefinite @ 2.2 psi	Indefinite @ 15.2 kPa
Minimum Appl	32 degrees F	0 degrees C
Maximum Use Temp	325 degrees F	163 degrees C

Typical values are not intended to be used for specification development. Technical data is believed to be true and accurate; Venture Tape recommends that the purchaser test for fitness of use in all applications.

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